

# Low Mass, Aluminum NOFBX Combustion Chamber Development, Phase I

Completed Technology Project (2011 - 2011)



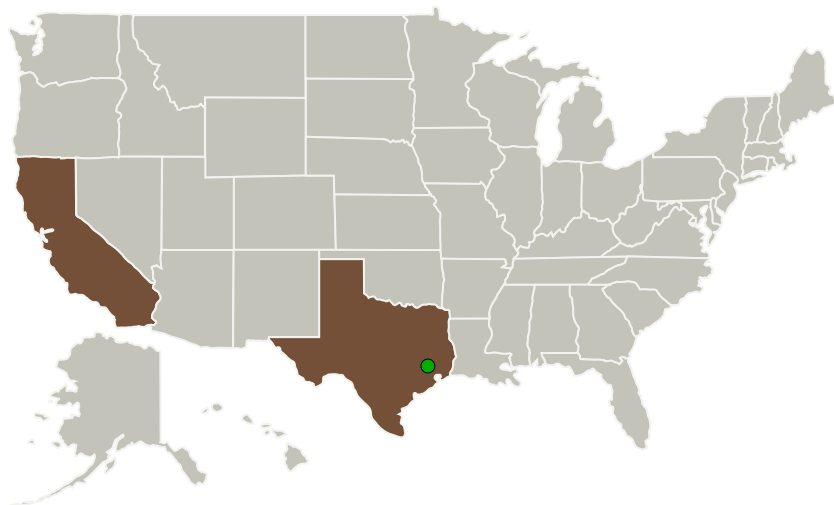
## Project Introduction

Our team proposes to define a diffusion bonding process for aluminum as an enabling step to ultimately develop an innovative, lightweight, long life, aluminum combustion chamber technology for Non-toxic NOFBX

TM

monopropellant In-Space 100 lbf rocket thrusters and rocket engines in general. In a companion proposal, we are investigating aluminum injectorheads: the results from these two efforts will ultimately allow us to produce an entire NOFBXTM aluminum engine. On a strict density basis, this aluminum engine would be ~30% of the mass of a nickel engine which already has a 22:1 T/W. Optimizing the design for aluminum will drive the performance even higher. This aluminum injectorhead/thrust chamber assembly will eventually be coupled to carbon-carbon nozzle assemblies. The result will be high performance, non-toxic engines with significantly increased Thrust-to-Weight Ratios approaching ~100:1. These engine assemblies can eventually be scaled up for reusable launch vehicle upper and lower stages or down into smaller in-space thrusters

## Primary U.S. Work Locations and Key Partners



Low Mass, Aluminum NOFBX  
Combustion Chamber  
Development, Phase I

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Organizations Performing Work	Role	Type	Location
Micro Cooling Concepts, Inc.	Lead Organization	Industry Veteran-Owned Small Business (VOSB)	Huntington Beach, California
● Johnson Space Center(JSC)	Supporting Organization	NASA Center	Houston, Texas

## Primary U.S. Work Locations

California	Texas
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## Project Transitions

**February 2011:** Project Start**September 2011:** Closed out

## Closeout Documentation:

- Final Summary Chart(<https://techport.nasa.gov/file/138269>)

## Organizational Responsibility

**Responsible Mission Directorate:**

Space Technology Mission Directorate (STMD)

**Lead Organization:**

Micro Cooling Concepts, Inc.

**Responsible Program:**

Small Business Innovation Research/Small Business Tech Transfer

## Project Management

**Program Director:**

Jason L Kessler

**Program Manager:**

Carlos Torrez

**Principal Investigator:**

Jack M Fryer

**Co-Investigator:**

Jack Fryer

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## Technology Maturity (TRL)

Start: **2**  
Current: **3**  
Estimated End: **3**



## Technology Areas

### Primary:

- TX01 Propulsion Systems
  - └ TX01.1 Chemical Space Propulsion
    - └ TX01.1.3 Cryogenic

## Target Destinations

The Moon, Mars, Outside the Solar System, The Sun, Earth, Others Inside the Solar System